



Sash Removal / Re-Installation Procedure

When installing windows equipped with the **Curve Balance System**, please follow the steps outlined below.

1 Release tilt latch and tilt sash inwards to horizontal. Place both hands on sash as shown in *fig. 1*.

2 Lift up on one side only, until pivot bar disengages from shoe assembly. Next, pull this free corner of sash towards you, clearing window frame as shown in *fig. 2*.

3 Rotate the free side of sash downward to allow removal of remaining pivot bar from shoe assembly, as shown in *fig. 3*.



fig. 1



fig. 2



fig. 3

Reverse installation steps to re-install.



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